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D3065-5
Job Sheet 210533



Part No: D3065-5

Job Qty: 80 pcs

Part Name: Step Leg



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/11/20

Job Tracking No:

Due Date: 6/30/20

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM
IPP Rev:E Now manufactured with 6061-T6 06-05-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	80 pcs		6/29/20	0.02	7.37	Waterjet - Flow		OK 20/06/17
120	QC 8	80 pcs		6/29/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		JUN 22 2020 40
							QC 8 - 52		9-88
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
							QC 8 - 66		
							QC 8 - 73		

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			QC 8 - 82		
130 Handfinish - 1-1 Chemical-B4B	80 pcs	6/30/20	0.00 1.81	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
140 QC 7	80 pcs	6/30/20	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
QC 7 - 68					
QC 7 - 50					
QC 7 - 67					
				Plex 6/11/20 2:04 PM dart.leroux.jason	

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				QC 7 - 40	JUL 31 2020	DAS 40 9-89
				QC 7 - 24		
				QC 7 - 43		
				QC 7 - 61		
				QC 7 - 81		
				QC 7 - 76		
				QC 7 - 79		
				QC 7 - 83		
				QC 7 - 82		
				QC 7 - 87		
150	Packaging 3-1 - Stock - B4B	80 pcs	6/30/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 28 9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	2008-04
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
160	QC 21 - SA	80 pcs	6/30/20	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
					QC 21 - SA - 70	AUG 05 2020
					QC 21 - SA - 9	
Part Op 100 - 1-Cut as per Dwg Descriptions: 120 - QC8- Inspect parts - second check 130 - Chemical Conversion Coat per QSI005 4.1 140 - QC7-Inspect Chemical Conversion Coat 150 - Identify as per dwg & Stock Location: _____ - LOCATION : GA 160 - QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	66 sf (.825 ea)	100-Waterjet - Flow - 1	S242859

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.080	66	325	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Log	16.458inches $\pm$ 0.010	16.468 16.448		
2	Step Log	15.750inches $\pm$ 0.005	15.755 15.745		
3	Step Log	2.250inches $\pm$ 0.005	2.255 2.245		
4	Step Log	3.460inches $\pm$ 0.005	3.465 3.455		
5	Step Log	0.865inches $\pm$ 0.005	0.870 0.860		
6	Step Log	6.020inches $\pm$ 0.005	6.025 6.015		
7	Step Log	1.205inches $\pm$ 0.005	1.210 1.200		
8	Step Log	3.484inches $\pm$ 0.005	3.489 3.479		
9	Step Log	0.871inches $\pm$ 0.005	0.876 0.866		
10	Step Log	8.325inches $\pm$ 0.010	8.335 8.315		
11	Step Log	0.551inches $\pm$ 0.010	0.561 0.541		
12	Step Log	0.213inches + 0.005 - 0.000	0.218 0.213		
13	Step Log	0.128inches + 0.005 - 0.000	0.133 0.128		

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Container No: S283343



Part: D3065 - 5

Job No: 210533

Serial No/Batch: S283343

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 06/17/20